



**Product Data Sheet &
General Processing Conditions**

**RTP 1199 X 115085 B
Polyethylene Terephthalate Glycol
Modified (PETG)
Carbon Nanotube
ESD Protection**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	1.28	1.28	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0030 - 0.0050 in/in	0.30 - 0.50 %	D 955

MECHANICAL

Impact Strength, Izod unnotched 1/8 in (3.2 mm) section	20.0 ft-lbs/in	1068 J/m	D 4812
Tensile Strength	7200 psi	50 MPa	D 638
Tensile Elongation	> 10.0 %	> 10.0 %	D 638
Tensile Modulus	0.30 x 10 ⁶ psi	2068 MPa	D 638
Flexural Strength	11900 psi	82 MPa	D 790
Flexural Modulus	0.34 x 10 ⁶ psi	2344 MPa	D 790

ELECTRICAL

Volume Resistivity	1E2 - 1E4 ohm.cm	1E2 - 1E4 ohm.cm	D 257
Surface Resistivity	1E10 - 1E11 ohm/sq	1E10 - 1E11 ohm/sq	D 257
Surface Resistance	1E9 - 1E10 ohm	1E9 - 1E10 ohm	ESD STM11.11

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR EXTRUSION PROCESSING

	English	SI Metric
Melt Temperature	480 - 560 °F	249 - 293 °C
Die Temperature	480 - 560 °F	249 - 293 °C
Drying	4 hrs @ 150 °F	4 hrs @ 66 °C
Moisture Content	0.02 %	0.02 %
Dew Point	-29 °F	-34 °C

PROCESSING NOTES

Desiccant Type Dryer Required.